

SIE Inc.

Technical Memo

Approved	Checked by	Drawn by
<div>SIE CS '21.03.11 Monden</div>		<div>SIE CS '21.03.11 Miyawaki</div>

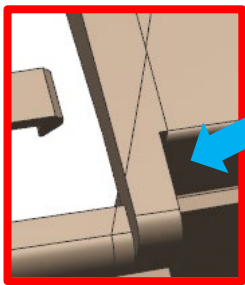
Subject. DRIVE Noise countermeasures.

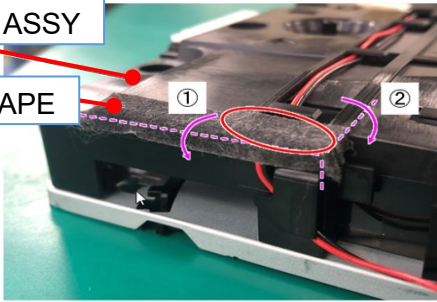
Description. Reassembling the DRIVE may cause chattering noise when playing the disk.
Please attach tape and take measures.
FRAME COMPL ASSY has three shapes, which are explained below.

【Target Parts 】

S/C	Ref No.	Description	P/N
S	9705	FFC FASTING TAPE	5-019-968-01
S	4257	FRAME COMPL ASSY (A)(A)	A-5021-379-C

No cutting



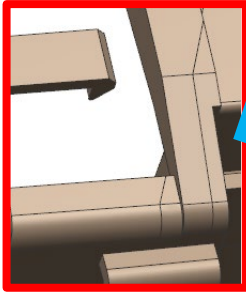


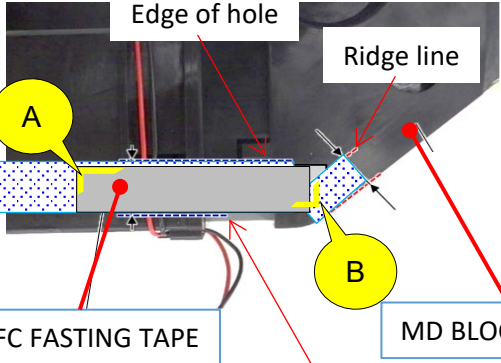
MD BLOCK ASSY

FFC FASTING TAPE

FFC FASTING TAPE
Paste so that it wraps in from the directions of ① and ②.

Cutting





Edge of hole

Ridge line


A

B

FFC FASTING TAPE

MD BLOCK ASSY

Edge of hole

Paste corners A and B of FFC FASTING TAPE without sticking out of  area.

By changing the shape of FRAME COMPL ASSY A-5021-379-D,
chattering noise can be eliminated.
Noise countermeasures using tape are no longer required.

【Target Parts 】

S/C	Ref No.	Description	P/N
S	4257	FRAME COMPL ASSY (A)(A)	A-5021-379-D

Difference in shape

